



## A & B Compound Repair System

REMA TIP TOP Vulcanizing Compounds are uniquely designed for cosmetic repair to tire and conveyor-belt surfaces. (Not for use where cord damage exists.) When thoroughly mixed in equal portions, these materials chemically cure (at room temperature) producing a durable, permanent repair.

Vulcanizing compounds are limited to bead repair of truck/OTR tires or sidewall repair of OTR tires only.

CFC-free formula requires shorter drying times.

### Contents:

- 300g can of A compound
- 300g can of B compound
- 2 cans Special Cement BL (CFC Free), 40g each

### Product Description:

- A & B compound is a specifically formulated, two part rubber compound system for filling rubber damage on tires and other rubber items.
- Easy application. Does not require any special vulcanizing equipment.
- Long shelf-life
- **Note:** Components A and B have to be mixed in equal quantities to achieve vulcanization.

### Instructions:

- Clean the injury and skive it out per normal section repair procedures.
- Carefully buff the entire surface of the skive using a low-speed buffer.
- After the skive area has been properly buffed, clean the area with a brass brush to remove any buff particles. Note: Do not use pre-buff cleaner, solvents or compressed air on the buff texture.
- Apply an even coat of special blue cement to the buffed area.
- Allow to dry for 10 to 45 minutes. Do not use compressed air, heat guns, or other artificial means to aid in the drying process.
- While cement is drying, take equal amounts of compound A and compound B from the packages.
- Carefully mix the components in the hands until no white is visible in the mixture. **NOTE: Hands must be clean and dry to prevent contamination of the mixed compound!**
- Spread the mixed compound in thin layers and stitch it into the skive using a roller stitcher. Take care to avoid any air entrapment. Apply sufficient compound to ensure an excess of at least 1/8 inch (3 mm) above the original surface. After the vulcanization has been completed (24 hours minimum), finish buff the skive, if necessary.

### Safety Instructions:

- DO NOT use for repairing tires in which the maximum operating speed exceeds 35 mph
- Apply only product that has been mixed in a ratio of 1:1 (Compound A : Compound B)
- Never store Compounds A & B in the same container
- Use in a well ventilated work area
- Refer to MSDS and package for more detailed instructions

### Shelf Life:

- Two (2) years in unopened container from date of manufacture